* TECHNOLOGY

SAFETY DATA SHEET EPO-TEK® H27D PMF Syringe

1. Identification	
Product identifier	
Product name	EPO-TEK® H27D PMF Syringe
Product number	H27D
Recommended use of the che	emical and restrictions on use
Application	Adhesive.
Uses advised against	Use only for intended applications.
Details of the supplier of the safety data sheet	
Supplier	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA (978) 667-3805 (978) 663-9782 www.epotek.com, SDS@epotek.com
Emergency telephone number	<u>r</u>
Emergency telephone	ChemTel: +1 (800) 255-3924, +1 (813) 248-0585
2. Hazard(s) identification	
Classification of the substance	e or mixture
Physical hazards	Not Classified
Health hazards	Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Resp. Sens. 1 - H334 Skin Sens. 1 - H317 Muta. 2 - H341
Environmental hazards	Aquatic Chronic 2 - H411
Label elements	
Pictogram	
Signal word	Danger
Hazard statements	 H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H341 Suspected of causing genetic defects. H411 Toxic to aquatic life with long lasting effects.

Precautionary statements	 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352 If on skin: Wash with plenty of water. P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P501 Dispose of contents/ container in accordance with national regulations.
Contains	Bisphenol A Diglycidyl Ether Resin, Substitued Anhydride, Reactive Diluent, Phthalic Anhydride

3. Composition/information on ingredients

Mixtures

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Silver	60-100%
CAS number: 7440-22-4	
Classification	
Aquatic Chronic 2 - H411	
Bisphenol A Diglycidyl Ether Resin	10-30%
CAS number: 25085-99-8	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
Substitued Anhydride	5-10%
CAS number: Proprietary	
Classification	
Eye Dam. 1 - H318	
Resp. Sens. 1 - H334	
Skin Sens. 1 - H317	
Reactive Diluent	1-5%
CAS number: Proprietary	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Resp. Sens. 1 - H334	
Skin Sens. 1 - H317	
Muta. 2 - H341	

Phthalic Anhydride	<19
CAS number: 85-44-9	
Classification	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
Resp. Sens. 1 - H334	
Skin Sens. 1 - H317	
STOT SE 3 - H335	
The full text for all hazard	l statements is displayed in Section 16.
4. First-aid measures	
Description of first aid me	pasures
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. When breathing is difficult, properly trained personnel
	may assist affected person by administering oxygen. Get medical attention if symptoms are severe or persist. Place unconscious person on their side in the recovery position and ensurble breathing can take place. Never give anything by mouth to an unconscious person.
Ingestion	severe or persist. Place unconscious person on their side in the recovery position and ensur
Ingestion Skin Contact	severe or persist. Place unconscious person on their side in the recovery position and ensur- breathing can take place. Never give anything by mouth to an unconscious person. Remove affected person from source of contamination. Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting unless under the direction of medical personnel. Never give anything by mouth to an unconscious person. Get medical attention if

General information	Suspected of causing genetic defects.
Inhalation	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.
Indication of immediate medical attention and special treatment needed	

Notes for the doctor	Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion	Thermal decomposition or combustion products may include the following substances:
products	Carbon monoxide (CO). Carbon dioxide (CO2).

Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
6. Accidental release measure	15
Personal precautions, protecti	ve equipment and emergency procedures
Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet. Keep unnecessary and unprotected personnel away from the spillage. Avoid inhalation of vapors and contact with skin and eyes. Use suitable respiratory protection if ventilation is inadequate.
Environmental precautions	
Environmental precautions	Avoid discharge to the aquatic environment.
Methods and material for cont	ainment and cleaning up
Methods for cleaning up	Stop leak if safe to do so. Eliminate all sources of ignition. Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
Reference to other sections	For personal protection, see Section 8.
7. Handling and storage	
Precautions for safe handling	
Usage precautions	Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.
Advice on general occupational hygiene	Provide eyewash station. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.
Conditions for safe storage, in	cluding any incompatibilities
Storage precautions	Store at -40°C. Keep container tightly sealed when not in use.
Specific end uses(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.
8. Exposure Controls/persona	I protection
Control parameters Occupational exposure limits Silver Long-term exposure limit (8-ho	bur TWA): 0.1
Phthalic Anhydride	
Long-term exposure limit (8-ho Short-term exposure limit (15- ACGIH = American Conference	

Exposure controls

Protective equipment

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Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.
Hygiene measures	Provide eyewash station. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties		
Appearance	Paste.	
Color	Silver.	
Odor	Mild.	
Odor threshold	No specific test data are available.	
рН	No specific test data are available.	
Melting point	No specific test data are available.	
Initial boiling point and range	No specific test data are available.	
Flash point	> 93°C	
Evaporation rate	< BuAc	
Flammability (solid, gas)	No specific test data are available.	
Upper/lower flammability or explosive limits	No specific test data are available.	
Vapor pressure	No specific test data are available.	
Vapor density	> 1	
Relative density	No specific test data are available.	
Solubility(ies)	Slightly soluble in water.	
Partition coefficient	No specific test data are available.	
Auto-ignition temperature	No specific test data are available.	
Decomposition Temperature	No specific test data are available.	
Viscosity	No specific test data are available.	
Other information	None.	

10. Stability and reactivity	
Reactivity	The following materials may react with the product: Acids. Alkalis. Oxidizing agents. Reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	May polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Acids. Alkalis. Oxidizing agents. Reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO2).
11. Toxicological information	
Information on toxicological eff	fects
Inhalation	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Ingestion	May cause discomfort if swallowed.
Skin Contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.
Acute and chronic health hazards	Suspected of causing genetic defects.
12. Ecological Information	
Ecotoxicity	Toxic to aquatic life with long lasting effects.
Acute aquatic toxicity Acute toxicity - fish	Not available.
Persistence and degradability Persistence and degradability	No data available.
Bioaccumulative potential	
Bio-Accumulative Potential	No data available on bioaccumulation.
Partition coefficient	No specific test data are available.
Mobility in soil	
Mobility	No data available.
Other adverse effects	
Other adverse effects	Not known.
13. Disposal considerations	
Waste treatment methods	
General information	Dispose of waste to licensed waste disposal site in accordance with the requirements of the

local Waste Disposal Authority.

14. Transport information

UN Number	
UN No. (TDG)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082
UN No. (DOT)	UN3082
UN proper shipping name	
Proper shipping name (TDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver, Bisphenol A Diglycidyl Ether Resin)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver, Bisphenol A Diglycidyl Ether Resin)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver, Bisphenol A Diglycidyl Ether Resin)
Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver, Bisphenol A Diglycidyl Ether Resin)
Transport hazard class(es)	
DOT hazard class	9
DOT hazard label	9
TDG class	9
TDG label(s)	9
IMDG Class	9
ICAO class/division	9
Transport labels	



DOT transport labels



Environmental hazards		
DOT packing group	111	
ICAO packing group	Ш	
IMDG packing group	Ш	
TDG Packing Group	III	
Packing group		

Environmentally Hazardous Substance



Special precautions for user EmS

F-A, S-F

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

Regulatory References

Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

Inventories

EU - EINECS/ELINCS Some of the ingredients are listed or exempt.

Canada - DSL/NDSL All the ingredients are listed or exempt.

US - TSCA All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

Australia - AICS

Some of the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information		
Revision date	8/17/2018	
Revision	1	

Hazard statements in full	H302 Harmful if swallowed.
	H315 Causes skin irritation.
	H317 May cause an allergic skin reaction.
	H318 Causes serious eye damage.
	H319 Causes serious eye irritation.
	H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
	H335 May cause respiratory irritation.
	H341 Suspected of causing genetic defects.
	H411 Toxic to aquatic life with long lasting effects.

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